

3M General Offices

3M Center St. Paul, MN 55144-1000 1-800-364-3577 or (651) 737-6501 (24 hours)

2025-03-12 21:38:04.177

Safety Data Sheet

Purchase Order #: Customer Number:

256433

0016124695

SDS Coordinator

HISCO

6650 CONCORD PARK DR HOUSTON, TX 77040-4098

USA

Dear SDS Coordinator

Enclosed is the Safety Data Sheet (SDS)* for the product that your company recently purchased from 3M.

Please forward the attached document(s) to the individual in your organization responsible for hazard communication.

If you are a distributor and resell this product, OSHA and EPA require that you transmit this SDS information to your customers at the time of first shipment or whenever you receive revised SDSs from 3M.

3M SDSs are available over the Internet at www.3m.com/MSDSSearch.

3M is committed to meeting our customer requirements. Please contact your 3M customer service or sales representative if you have any questions. If you do not know whom to contact, please call the 3M Product Information Center at 1-800-364-3577.

If you are not currently receiving 3M SDSs by e-mail and would like to do so, please contact our eSDS Administrator at emsdsadmin@mmm.com

*An Article Information Sheet (AIS) or Article Information Letter (AIL) may be enclosed in place of an SDS if the product is an article which does not require an SDS under the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.



Safety Data Sheet

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Document Group: 16-1471-8 **Version Number:** 16.00 **Issue Date:** 03/06/24 **Supercedes Date:** 10/24/23

SECTION 1: Identification

1.1. Product identifier

3MTM Hot Melt Adhesive 3762LM-PG, 3762LM-TC, 3762LM-Q, 3762LM-B, 3762LM-AE

Product Identification Numbers

ID Number	UPC	ID Number	UPC
62-3720-7232-2		62-3720-7233-0	00-00000-00000-0
62-3720-7234-8		62-3720-9132-2	00-21200-49125-2
62-3720-9330-2	00-21200-49128-3	62-3720-9335-1	00-21200-49130-6
62-3720-9339-3	00-21200-49133-7	62-3720-9399-7	
62-3720-9531-5	00-51115-25579-3	62-3720-9830-1	00-21200-49134-4

7010366169, 7000121327, 7100025246, 7000121328, 7100023281, 7010366172, 7000121330, 7000121329, 7000121326, 7010412302

1.2. Recommended use and restrictions on use

Recommended use

Hot melt adhesive., For bonding heat sensitive materials.

1.3. Supplier's details

MANUFACTURER: 3M

DIVISION: Industrial Adhesives and Tapes Division ADDRESS: 3M Center, St. Paul, MN 55144-1000, USA

Telephone: 1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Carcinogenicity: Category 2.

2.2. Label elements

Signal word

Warning

Symbols

Health Hazard |

Pictograms



Hazard Statements

Suspected of causing cancer.

Precautionary Statements

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wear protective gloves.

Response:

IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Supplemental Information:

Avoid contact with hot extruded molten material or applicator tip. Avoid direct eye exposure to vapors. In case of eye/skin contact with molten material, immediately flush with cold water and cover with a clean dressing. Do not attempt to remove molten material. Have burn treated by a physician. May cause thermal burns.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Ethylene-Vinyl Acetate Polymer	24937-78-8	40 - 60 Trade Secret *
Hydrogenated Hydrocarbon Resin	68132-00-3	20 - 40 Trade Secret *
Hydrocarbon Resin	68478-07-9	1 - 20 Trade Secret *
Polyethylene	9002-88-4	< 10 Trade Secret *
Polyolefin Wax	8002-74-2	< 10 Trade Secret *
Non-volatile compounds	Trade Secret*	< 10 Trade Secret *
VINYL ACETATE	108-05-4	< 1 Trade Secret *
2,6-Di-tert-butyl-p-cresol	128-37-0	< 0.25 Trade Secret *

^{*}The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you are concerned, get medical advice.

Skin Contact:

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye Contact:

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If Swallowed:

Rinse mouth. If you are concerned, get medical advice.

4.2. Most important symptoms and effects, both acute and delayed

No critical symptoms or effects. See Section 11.1, information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

Substance Carbon monoxide Carbon dioxide

During Combustion During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin contact with hot material. For industrial/occupational use only. Not for consumer sale or use. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Use personal protective equipment (gloves, respirators, etc.) as required.

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7.2. Conditions for safe storage including any incompatibilities

No special storage requirements.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
VINYL ACETATE	108-05-4	ACGIH	TWA:10 ppm;STEL:15 ppm	A3: Confirmed animal
				carcin.
2,6-Di-tert-butyl-p-cresol	128-37-0	ACGIH	TWA(inhalable fraction and	A4: Not class. as human
			vapor):2 mg/m3	carcin
Polyolefin Wax	8002-74-2	ACGIH	TWA(as fume):2 mg/m3	
DUST, INERT OR NUISANCE	9002-88-4	OSHA	TWA(as total dust):15	
			mg/m3;TWA(as total dust):50	
			millions of particles/cu. ft.(15	
			mg/m3);TWA(respirable	
			fraction):5	
			mg/m3;TWA(respirable	
			fraction):15 millions of	
			particles/cu. ft.(5 mg/m3)	

ACGIH: American Conference of Governmental Industrial Hygienists

AIHA: American Industrial Hygiene Association

CMRG: Chemical Manufacturer's Recommended Guidelines

OSHA: United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide appropriate local exhaust when product is heated. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

None required.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.

Gloves made from the following material(s) are recommended: Butyl Rubber

Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part

of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

Thermal hazards

Wear heat insulating gloves, indirect vented goggles, and a full face shield when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Solid Color Off-White

Specific Physical Form:Waxy SolidOdorMild ResinousOdor thresholdNo Data AvailablepHNot Applicable

Melting point 206 °F [Test Method:Ring and Ball]

Boiling PointNot Applicable
Flash Point
560 °F

Evaporation rate

Flammability (solid, gas)

Flammable Limits(LEL)

Flammable Limits(UEL)

Vapor Pressure

No Data Available

No Data Available

No Data Available

No Data Available

Density 1.01 g/cm³

Specific Gravity 1.01 [Ref Std:WATER=1]

Solubility in Water Nil

Solubility- non-waterNo Data AvailablePartition coefficient: n-octanol/ waterNo Data AvailableAutoignition temperatureNo Data AvailableDecomposition temperatureNo Data AvailableViscosityNot Applicable

Hazardous Air Pollutants 0 % weight [Test Method: Calculated]

Molecular weight No Data Available

Volatile Organic Compounds 0 g/l [Test Method:calculated SCAQMD rule 443.1]

Percent volatile Approximately 0 % weight

VOC Less H2O & Exempt Solvents 0 g/l [Test Method:calculated SCAQMD rule 443.1]

Solids Content 100 %

SECTION 10: Stability and reactivity

10.1. Reactivity

This material is considered to be non reactive under normal use conditions.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

None known.

10.6. Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May cause additional health effects (see below).

Skin Contact:

During heating: Thermal Burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye Contact:

During heating: Thermal Burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion:

May cause additional health effects (see below).

Additional Health Effects:

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient	CAS No.	Class Description	Regulation
Vinyl acetate	108-05-4	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Ethylene-Vinyl Acetate Polymer	Ingestion	Rat	LD50 > 1,000 mg/kg

Hydrogenated Hydrocarbon Resin	Dermal		LD50 estimated to be > 5,000 mg/kg
Hydrogenated Hydrocarbon Resin	Ingestion		LD50 estimated to be > 5,000 mg/kg
Non-volatile compounds	Dermal	Professio nal judgeme nt	LD50 estimated to be > 5,000 mg/kg
Non-volatile compounds	Ingestion	Professio nal judgeme nt	LD50 7,000 mg/kg
Hydrocarbon Resin	Dermal	Rabbit	LD50 > 3,160 mg/kg
Hydrocarbon Resin	Ingestion	Rat	LD50 > 5,000 mg/kg
Polyethylene	Dermal		LD50 estimated to be > 5,000 mg/kg
Polyethylene	Ingestion	Rat	LD50 > 2,000 mg/kg
Polyolefin Wax	Dermal	Rat	LD50 > 5,000 mg/kg
Polyolefin Wax	Ingestion	Rat	LD50 > 5,000 mg/kg
VINYL ACETATE	Dermal	Rabbit	LD50 2,320 mg/kg
VINYL ACETATE	Inhalation- Vapor (4 hours)	Rat	LC50 11.3 mg/l
VINYL ACETATE	Ingestion	Rat	LD50 2,920 mg/kg
2,6-Di-tert-butyl-p-cresol	Dermal	Rat	LD50 > 2,000 mg/kg
2,6-Di-tert-butyl-p-cresol	Ingestion	Rat	LD50 > 2,930 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professio nal	No significant irritation
	judgeme nt	
Hydrogenated Hydrocarbon Resin	Professio nal judgeme nt	No significant irritation
Hydrocarbon Resin	similar compoun ds	No significant irritation
Non-volatile compounds	Professio nal judgeme nt	No significant irritation
Polyethylene	Professio nal judgeme nt	No significant irritation
Polyolefin Wax	Rabbit	No significant irritation
VINYL ACETATE	Rabbit	Minimal irritation
2,6-Di-tert-butyl-p-cresol	Human and animal	Minimal irritation

Serious Eve Damage/Irritation

Name	Species	Value
Ethylene-Vinyl Acetate Polymer	Professio nal judgeme nt	No significant irritation
Hydrogenated Hydrocarbon Resin	Professio nal judgeme nt	No significant irritation

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Hydrocarbon Resin	similar	Mild irritant
	compoun	
	ds	
Polyolefin Wax	Rabbit	No significant irritation
VINYL ACETATE	Rabbit	Mild irritant
2,6-Di-tert-butyl-p-cresol	Rabbit	Mild irritant

Skin Sensitization

Name	Species	Value
Polyolefin Wax	Guinea	Not classified
	pig	
VINYL ACETATE	Guinea	Not classified
	pig	
2,6-Di-tert-butyl-p-cresol	Human	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Non-volatile compounds	In Vitro	Not mutagenic
Polyolefin Wax	In Vitro	Not mutagenic
VINYL ACETATE	In Vitro	Some positive data exist, but the data are not sufficient for classification
VINYL ACETATE	In vivo	Some positive data exist, but the data are not sufficient for classification
2,6-Di-tert-butyl-p-cresol	In Vitro	Not mutagenic
2,6-Di-tert-butyl-p-cresol	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Polyethylene	Not	Multiple	Some positive data exist, but the data are not
	Specified	animal	sufficient for classification
		species	
Polyolefin Wax	Ingestion	Rat	Not carcinogenic
VINYL ACETATE	Ingestion	Multiple	Carcinogenic
		animal	
		species	
VINYL ACETATE	Inhalation	Rat	Carcinogenic
2,6-Di-tert-butyl-p-cresol	Ingestion	Multiple	Some positive data exist, but the data are not
		animal	sufficient for classification
		species	

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
VINYL ACETATE	Ingestion	Not classified for female reproduction	Rat	NOAEL 140 mg/kg/day	2 generation
VINYL ACETATE	Ingestion	Not classified for male reproduction	Rat	NOAEL 140 mg/kg/day	2 generation
VINYL ACETATE	Ingestion	Not classified for development	Rat	NOAEL 700 mg/kg/day	2 generation
VINYL ACETATE	Inhalation	Not classified for development	Rat	NOAEL 0.7 mg/l	during organogenesi s
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for female reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for male reproduction	Rat	NOAEL 500 mg/kg/day	2 generation
2,6-Di-tert-butyl-p-cresol	Ingestion	Not classified for development	Rat	NOAEL 100	2 generation

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		l mg/kg/dav	
		mg/kg/uay	

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
VINYL ACETATE	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
VINYL ACETATE	Inhalation	central nervous system depression	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Ethylene-Vinyl Acetate Polymer	Ingestion	liver	Not classified	Rat	NOAEL 4,000 mg/kg/day	90 days
Polyolefin Wax	Ingestion	heart	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 15 mg/kg/day	90 days
Polyolefin Wax	Ingestion	hematopoietic system liver immune system skin endocrine system bone, teeth, nails, and/or hair muscles nervous system eyes kidney and/or bladder respiratory system vascular system	Not classified	Rat	NOAEL 1,500 mg/kg/day	90 days
VINYL ACETATE	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Multiple animal species	NOAEL 0.2 mg/l	104 weeks
VINYL ACETATE	Inhalation	heart hematopoietic system liver kidney and/or bladder	Not classified	Rat	NOAEL 2.1 mg/l	104 weeks
VINYL ACETATE	Inhalation	endocrine system	Not classified	Rat	NOAEL 0.07 mg/l	120 days
VINYL ACETATE	Inhalation	immune system	Not classified	Multiple animal species	NOAEL 3.5 mg/l	3 months
VINYL ACETATE	Inhalation	nervous system	Not classified	Multiple animal species	NOAEL 2.1 mg/l	104 weeks
VINYL ACETATE	Inhalation	gastrointestinal tract	Not classified	Mouse	NOAEL 3.5 mg/l	3 months
VINYL ACETATE	Ingestion	liver	Not classified	Rat	LOAEL 684 mg/kg/day	3 months
VINYL ACETATE	Ingestion	hematopoietic system nervous system kidney and/or bladder	Not classified	Rat	NOAEL 235 mg/kg/day	104 weeks
VINYL ACETATE	Ingestion	immune system respiratory system	Not classified	Mouse	NOAEL 950 mg/kg/day	3 months
VINYL ACETATE	Ingestion	heart	Not classified	Rat	NOAEL 235 mg/kg/day	104 weeks
2,6-Di-tert-butyl-p-cresol	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 250 mg/kg/day	28 days

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2,6-Di-tert-butyl-p-cresol	Ingestion	kidney and/or	Not classified	Rat	NOAEL 500	2 generation
		bladder			mg/kg/day	
2,6-Di-tert-butyl-p-cresol	Ingestion	blood	Not classified	Rat	LOAEL 420	40 days
					mg/kg/day	
2,6-Di-tert-butyl-p-cresol	Ingestion	endocrine system	Not classified	Rat	NOAEL 25	2 generation
					mg/kg/day	
2,6-Di-tert-butyl-p-cresol	Ingestion	heart	Not classified	Mouse	NOAEL	10 weeks
					3,480	
					mg/kg/day	

Aspiration Hazard

For the component/components, either no data are currently available or the data are not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M transportation classifications are based on product formulation, packaging, 3M policies and 3M understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

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EPCRA 311/312 Hazard Classifications:

Physical Hazards
Not applicable

Health Hazards

Carcinogenicity

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

IngredientC.A.S. No% by WtVINYL ACETATE108-05-4Trade Secret < 1</td>

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA. All required components of this product are listed on the active portion of the TSCA Inventory.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 0 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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